



Replacing the Counterweight Chains & Sprockets

1. Move the head to put in the shipping pins.
NOTE: One of these must go all the way through to avoid cocking the counterweight.
2. Move the head up and block it with a piece of lumber, so the chain is slack enough to move off of the sprockets.
3. Press the "E Stop" button and turn the machine off.
4. Remove the sprockets and chain on one side, then replace it with the new parts.
5. Repeat step 4 on the other side.
6. Turn on the machine, reset the "E Stop" button to return it to the run position, and clear the door.
7. Enter Jog Mode, move the head up, remove the blocking, and remove the shipping pins.
8. Align the markers and cold start the machine.
9. All done!