

Measuring Gibs and Straps

When ordering Gibs & Straps, it is key that you know the size before ordering so the fit is correct. Most often, the size is scribed on the Gib/Strap itself and that is the only number we need in addition to the overall length. However, if no number is written on the Gib/Strap then you need to determine the size as described below.

GIBS:

The 3 different size classes of gibs are as follows, 5", 6" and 9" length. They vary in thickness in each length class and that is how the part number is determined. For example, if we measure the thick end of a 5" gib (the end with the adjusting screw) and get a measurement of 0.535" (See Figure 1). The part number for this gib would be GIB-5535, the first 5 denotes the length in inches (5.0 ") and the 535 denotes the thickness in inches (0.535"). Often times the size is etched into the side of the gib, as seen in figure 1. The same formula holds true for the 6" and 9" gibs accordingly. See Figure 2, 3 and 4 for length reference.



STRAPS:

Though there are several different styles of strap assemblies, we will focus on the 12" table X-axis table straps and the methods for measuring them.

See Figure 5 for the 12" table strap. Frequently the size is etched into the side of the strap itself, such as .010, which would be 0.010". If the strap is not marked with a size, refer to Figure 6 for the proper measuring method for the table strap dimension. To determine the correct part number for your strap, see Table 1 for a cross reference.

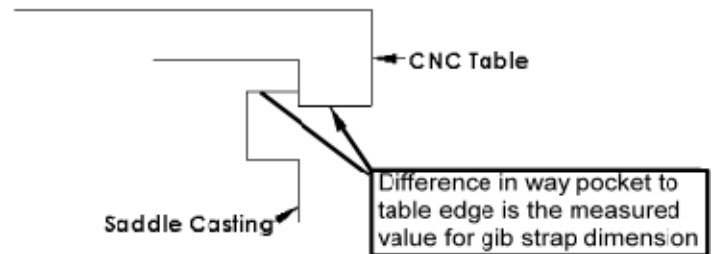




Table 1:

Call to Order	(208) 855-9426
GIB-0004	GIB STRAP ASSY: 16" (SIZE?)
GIB-0007	GIB STRAP ASSY: 20" (SIZE?)
GIB-0008	GIB STRAP ASSY: 22" (SIZE?)
GIB-0039	GIB STRAP ASSY: 19.5" HEAD W/GIBS

Click on Part to Order

GIB-0059	GIB STRAP ASSY: 12" SIZE .000
GIB-0060	GIB STRAP ASSY: 12" SIZE .015
GIB-0061	GIB STRAP ASSY: 12" SIZE .010
GIB-0062	GIB STRAP ASSY: 12" SIZE .020
GIB-0063	GIB STRAP ASSY: 12" SIZE .030
GIB-0064	GIB STRAP ASSY: 12" SIZE .040
GIB-0065	GIB STRAP ASSY: 12" SIZE .050
GIB-1060	GIB STRAP ASSY: 12" SIZE .060
GIB-1070	GIB STRAP ASSY: 12" SIZE .070
GIB-1080	GIB STRAP ASSY: 12" SIZE .080
GIB-1090	GIB STRAP ASSY: 12" SIZE .090