

Axis Controller Not Responding to NC Alarm

Introduction

This is a typical alarm on your 1010 cards when they begin to fail or the 1060 motherboard is not passing the signal to the processor.

Troubleshooting

The solution is fairly easy:

1. With the power off to the machine, reseal the card.
2. The connectors on the front of the card (see Figure 1), may have become loose so you'll want to reseal them.
3. If all else fails, replace the card with a new one. The part number you will need is PCB-0217.

Conclusion

These cards are fairly robust, so having a failure is unlikely, but now you know how to troubleshoot this issue if it comes up.

Still need help?

If you become stuck or confused, don't panic. Simply contact us at 208.855.9426 and one of our friendly service technicians will be happy to assist you.

Instructions written by CNCPros.com. We put in hundreds of hours of hands-on experience in the field each year.

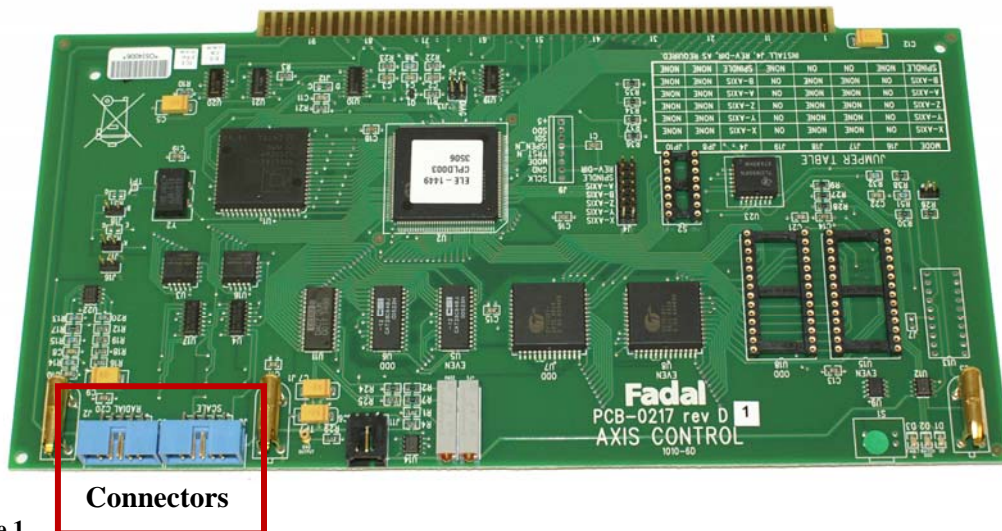


Figure 1